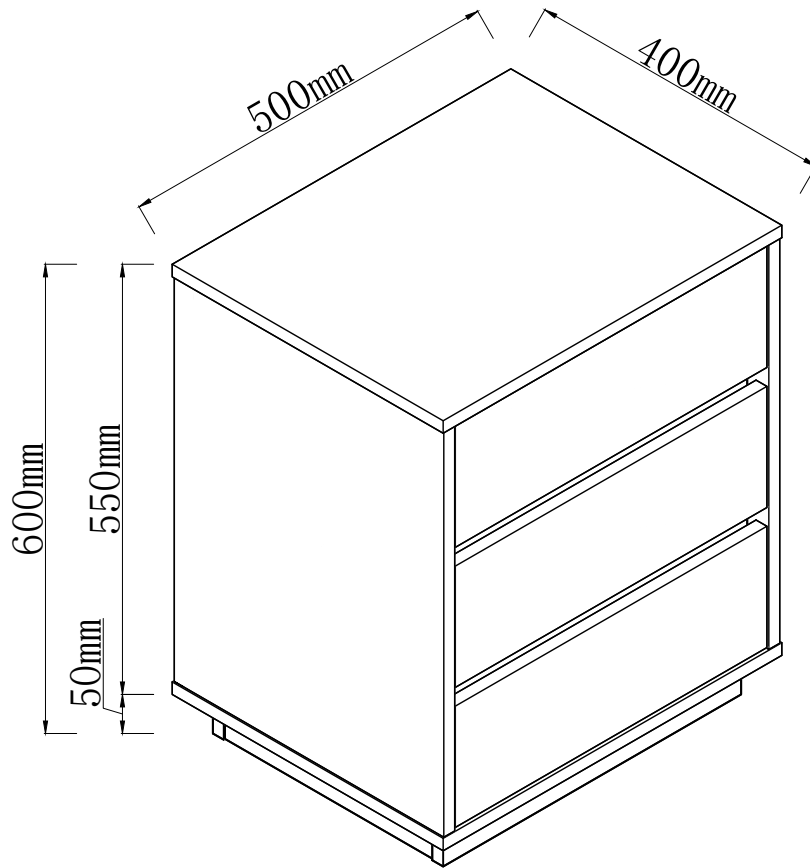
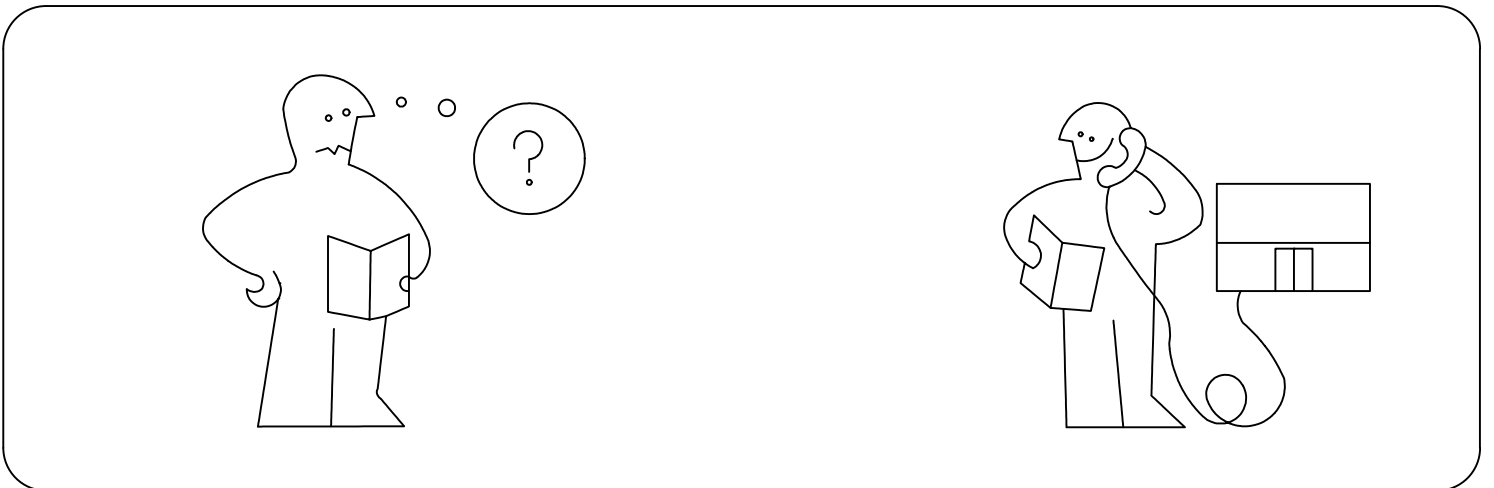
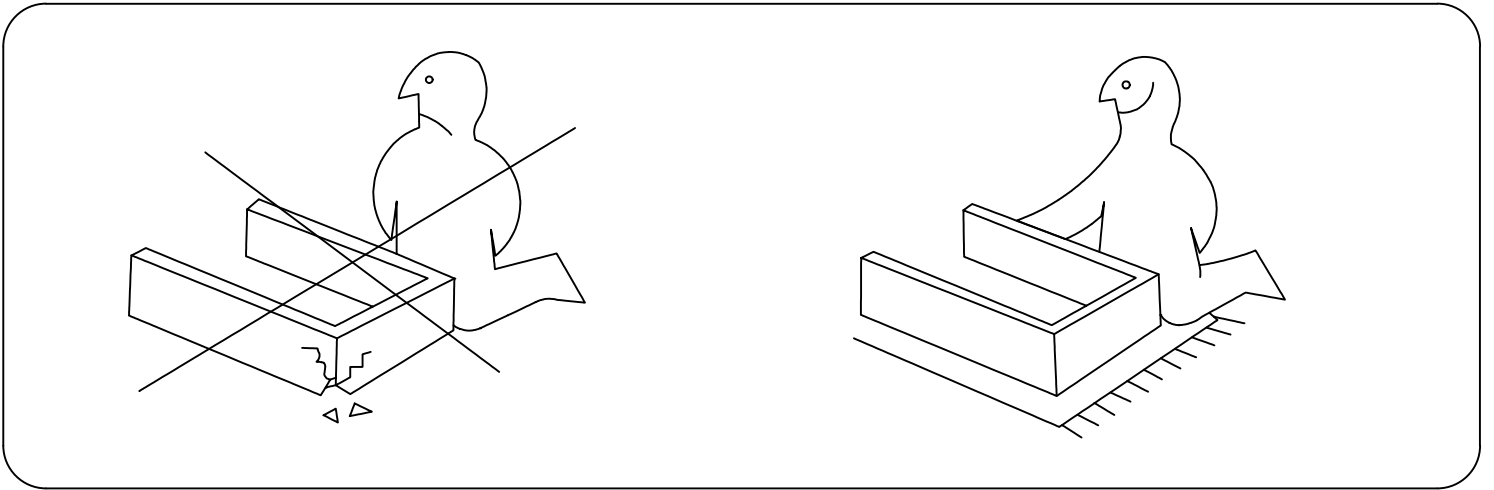
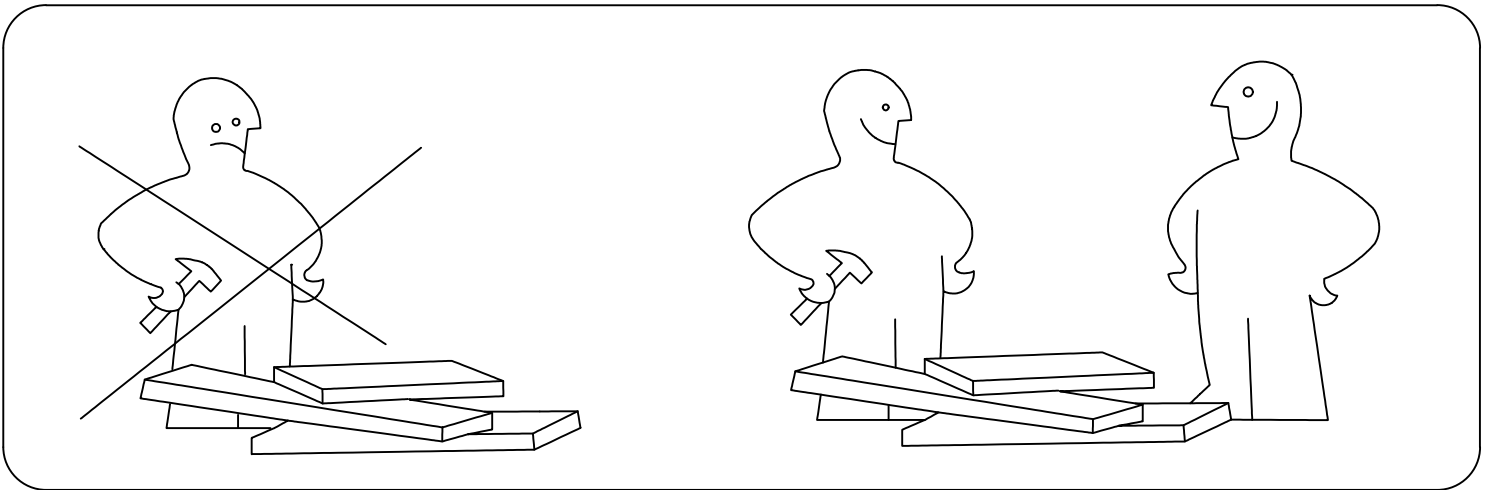
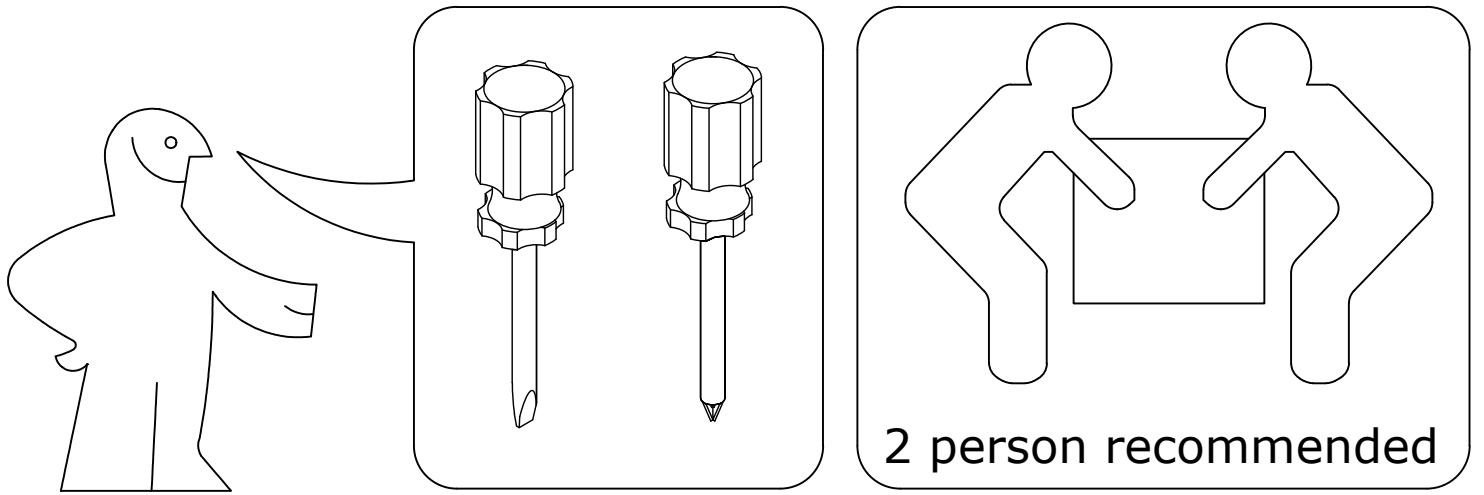


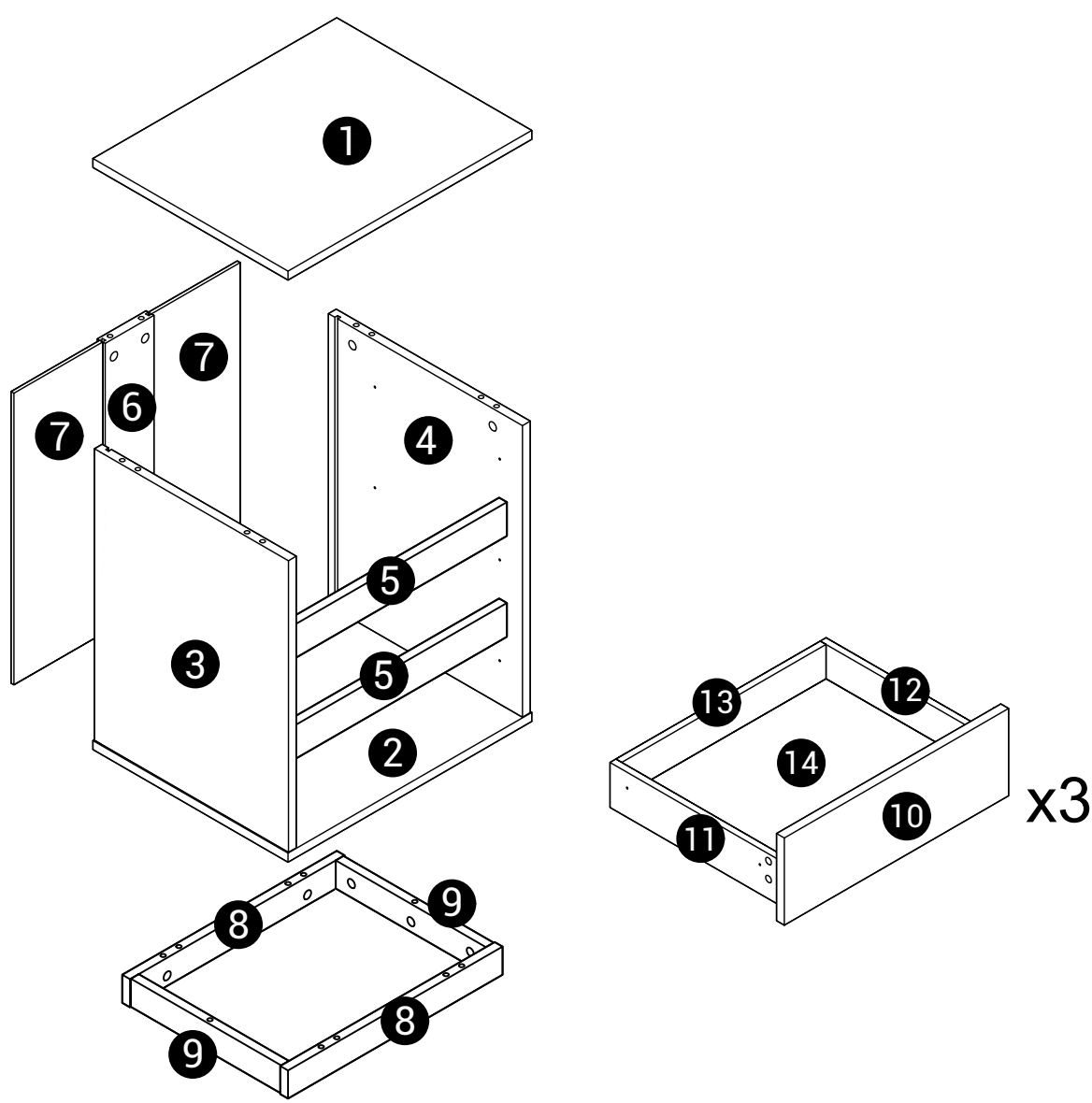
# Assembly Instruction



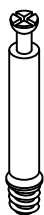


Panel No	Panel Sizes	Quantity
1	500*400*16	1
2	500*400*16	1
3	518*398*16	1
4	518*398*16	1
5	464*60*16	2
6	518*100*16	1
7	528*192*5	2
8	440*50*16	2
9	308*50*16	2
10	460*155*16	3

Panel No	Panel Sizes	Quantity
11	350*80*12	3
12	350*80*12	3
13	419*80*12	3
14	429*348*5	3



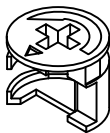
# Fittings



A=22



B=16



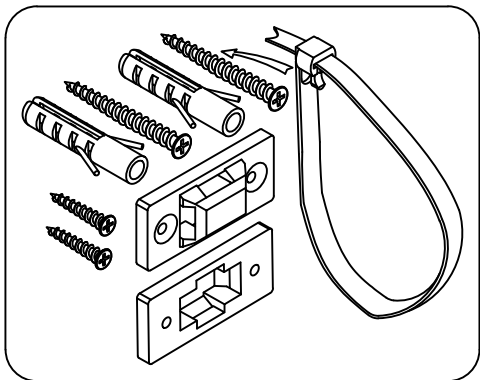
C=22



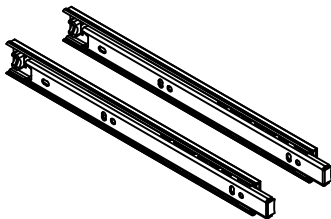
D=46



E=8



F=1



N=3



H=1



O=24

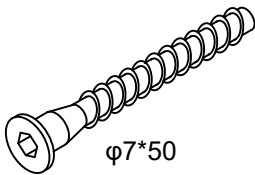


P=24



M3.5\*12

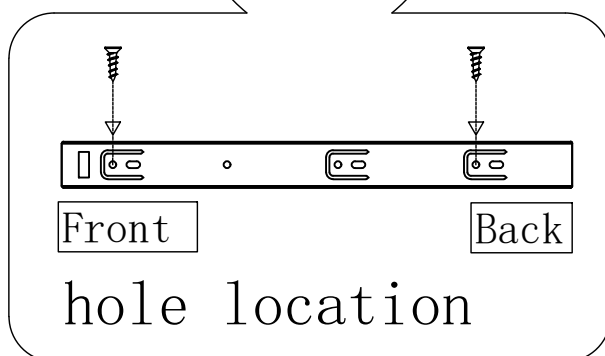
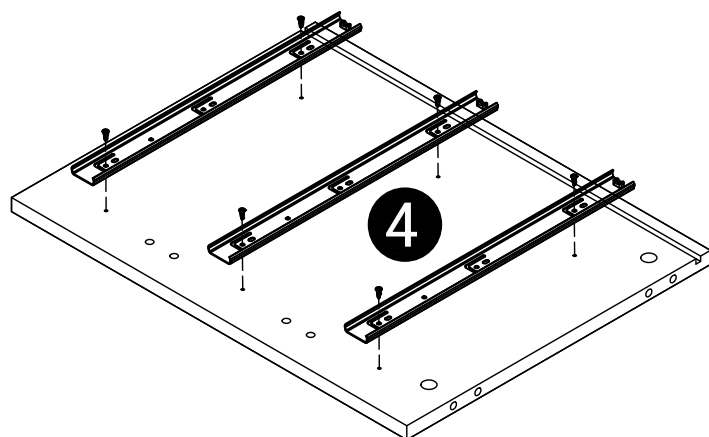
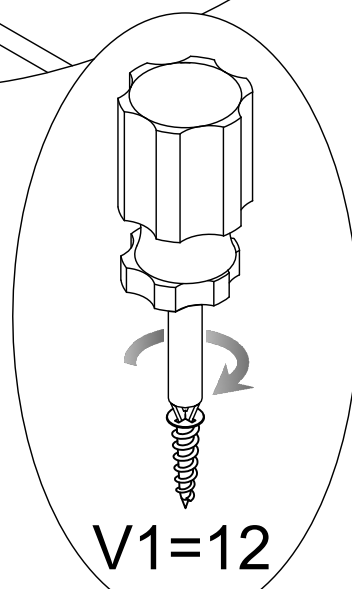
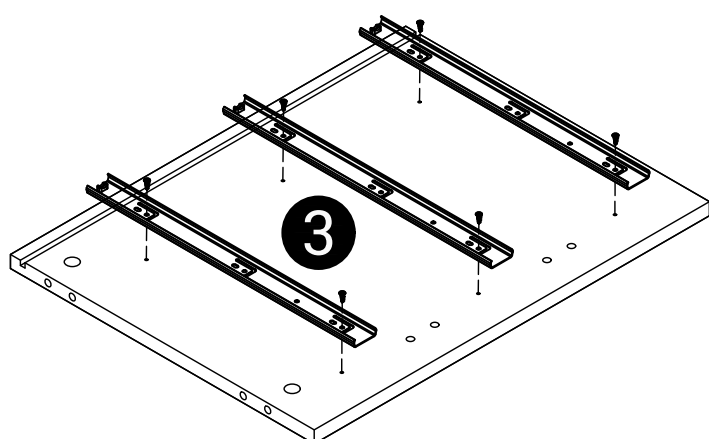
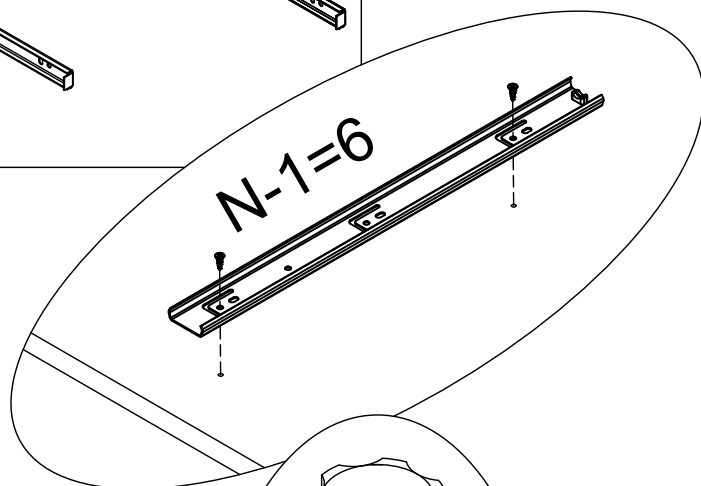
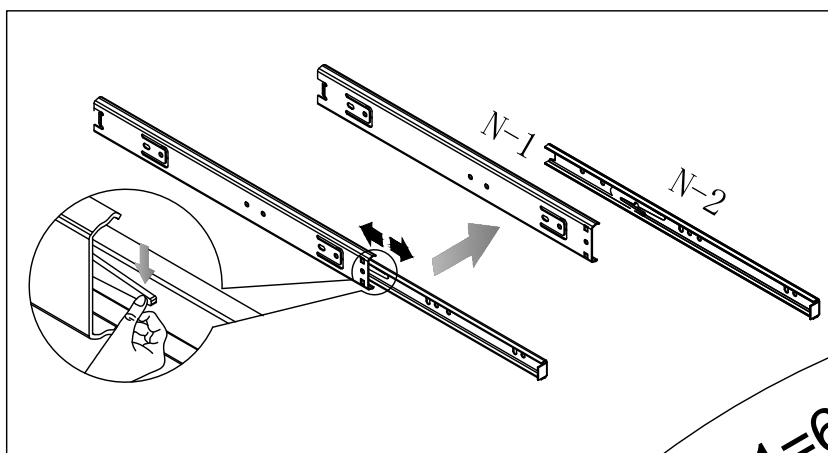
V1=24



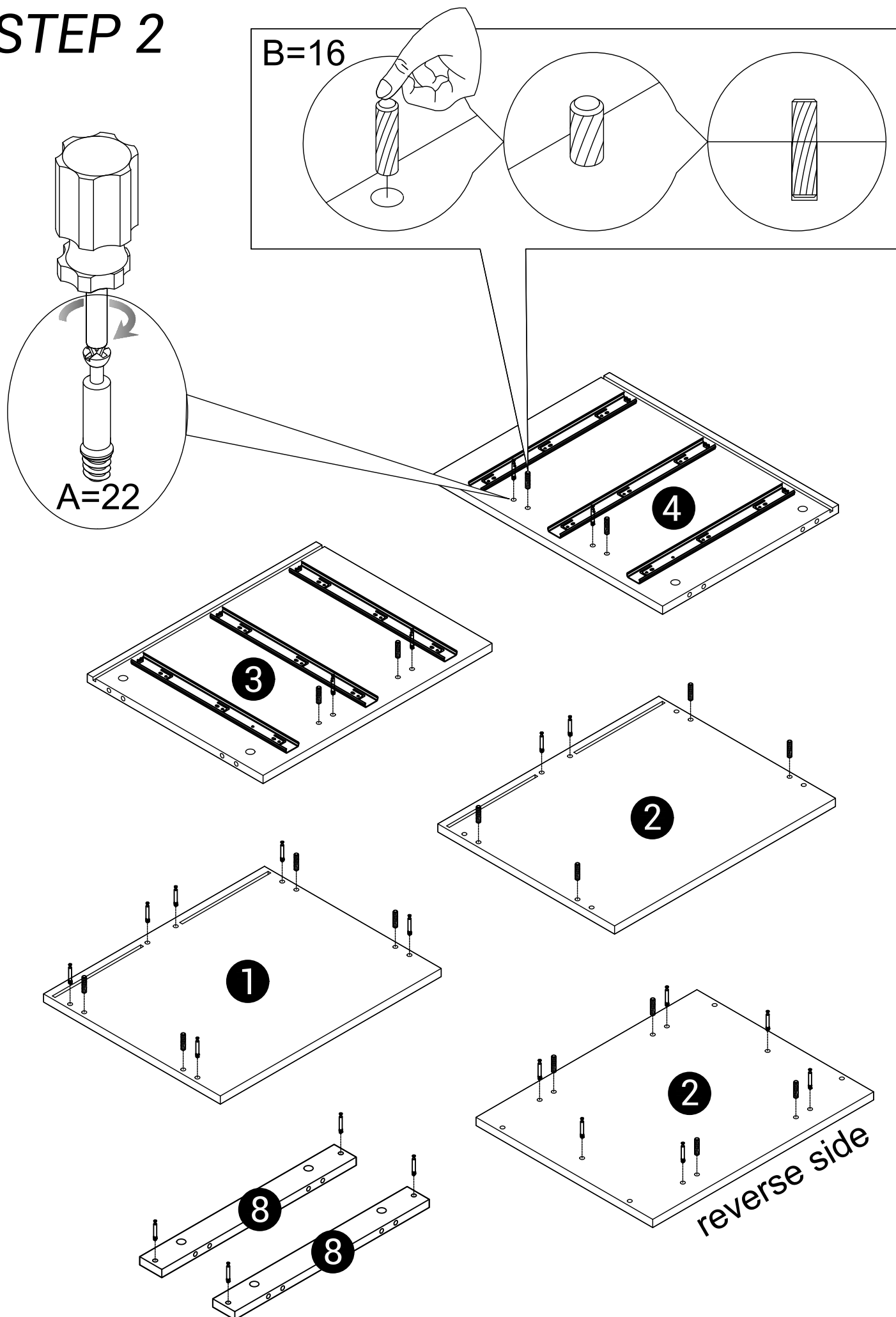
$\phi 7 \times 50$

Q=4

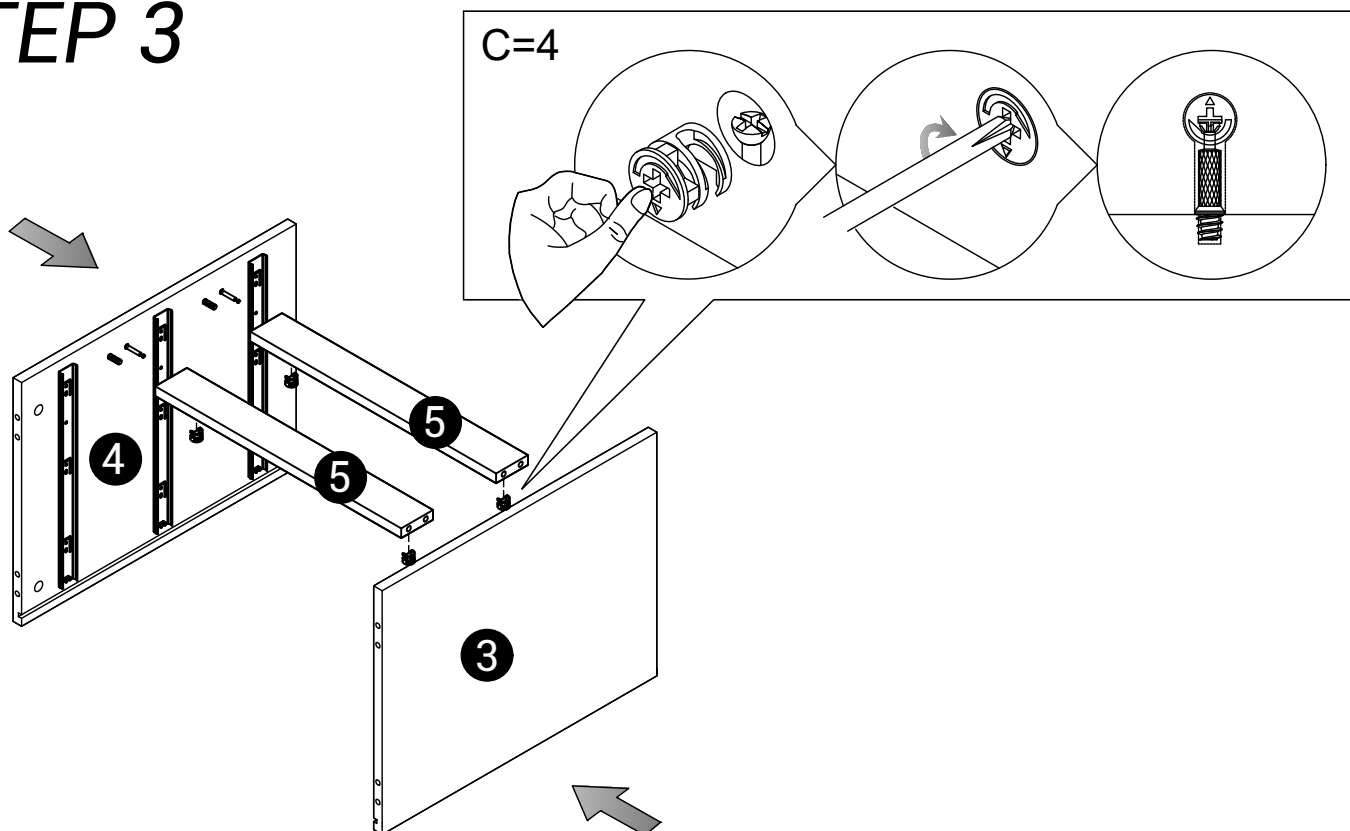
# STEP 1



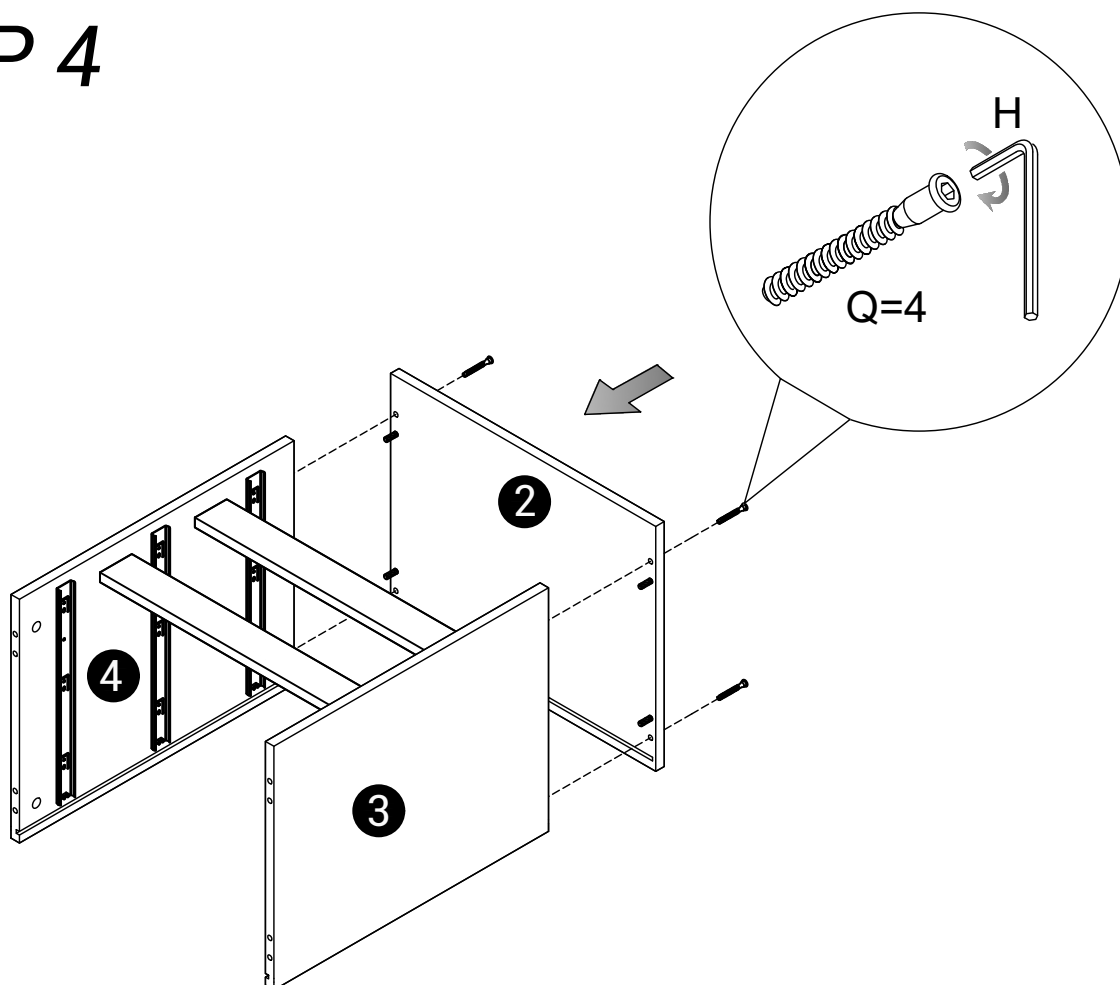
# STEP 2



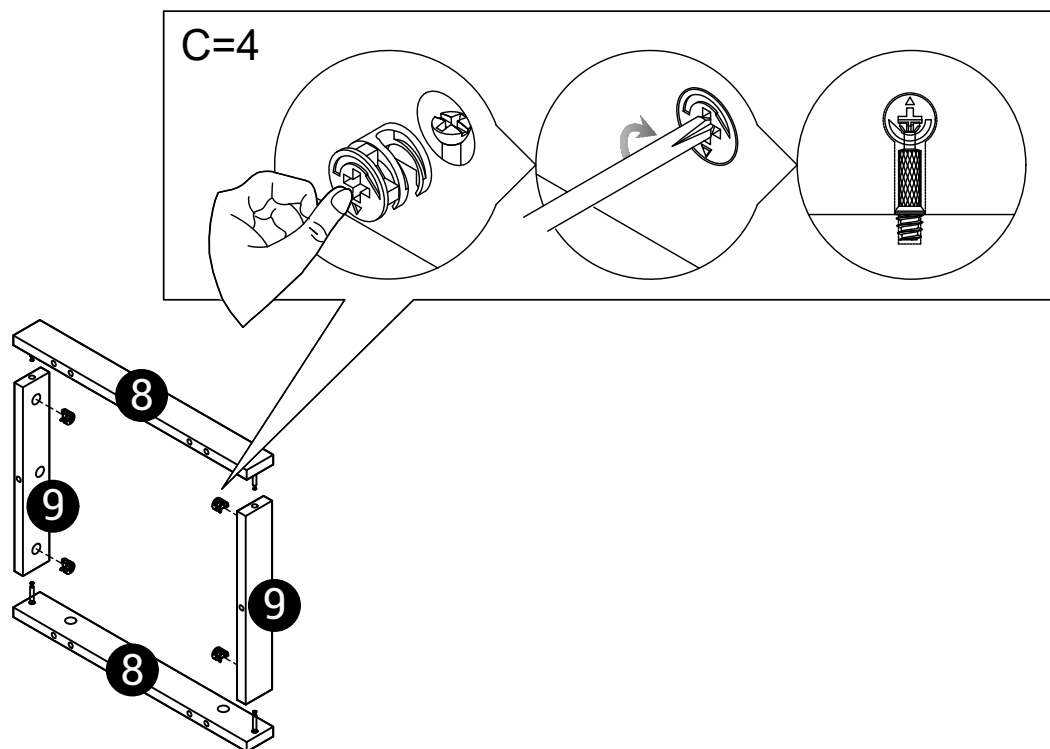
# STEP 3



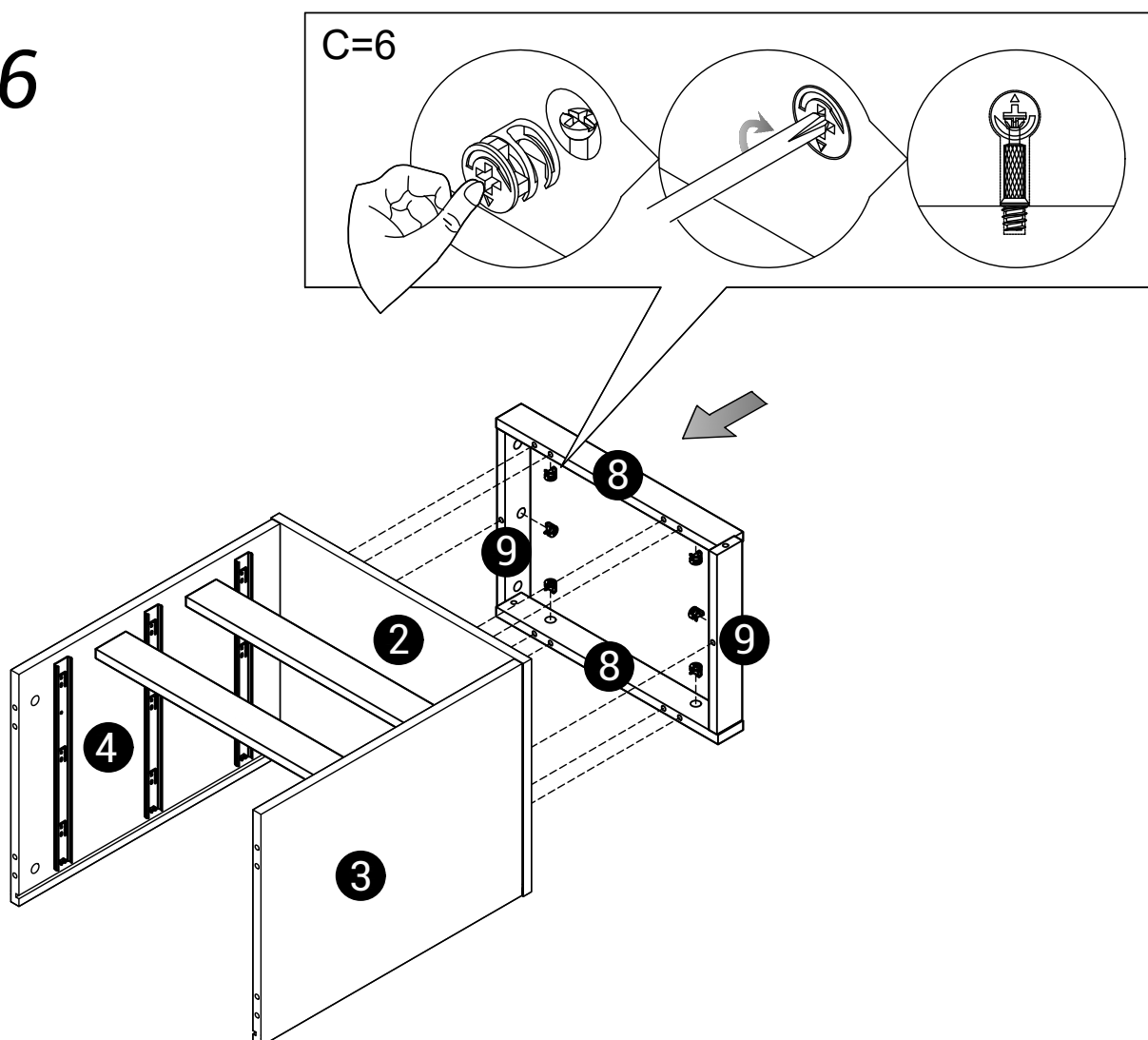
# STEP 4



# STEP 5

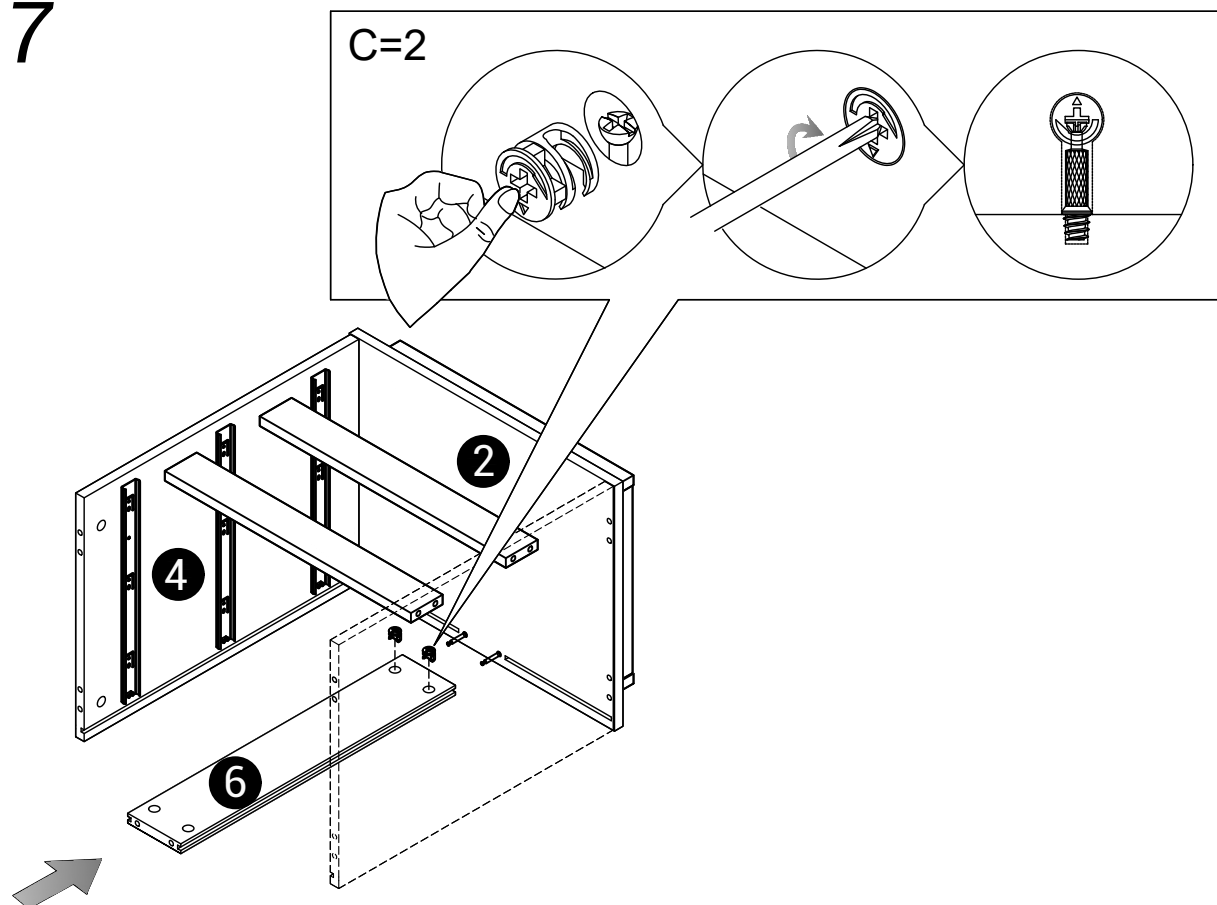


# STEP 6

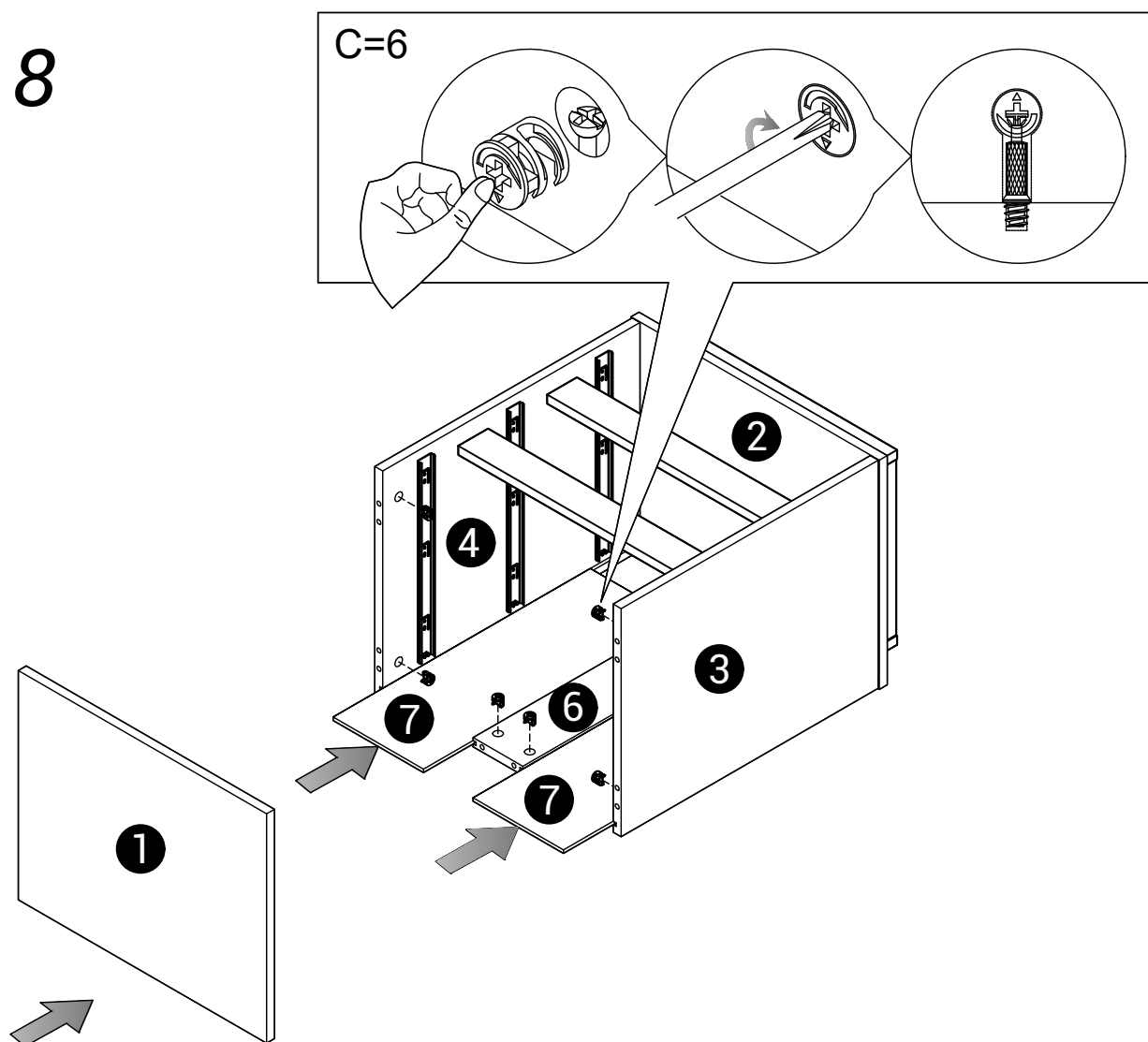




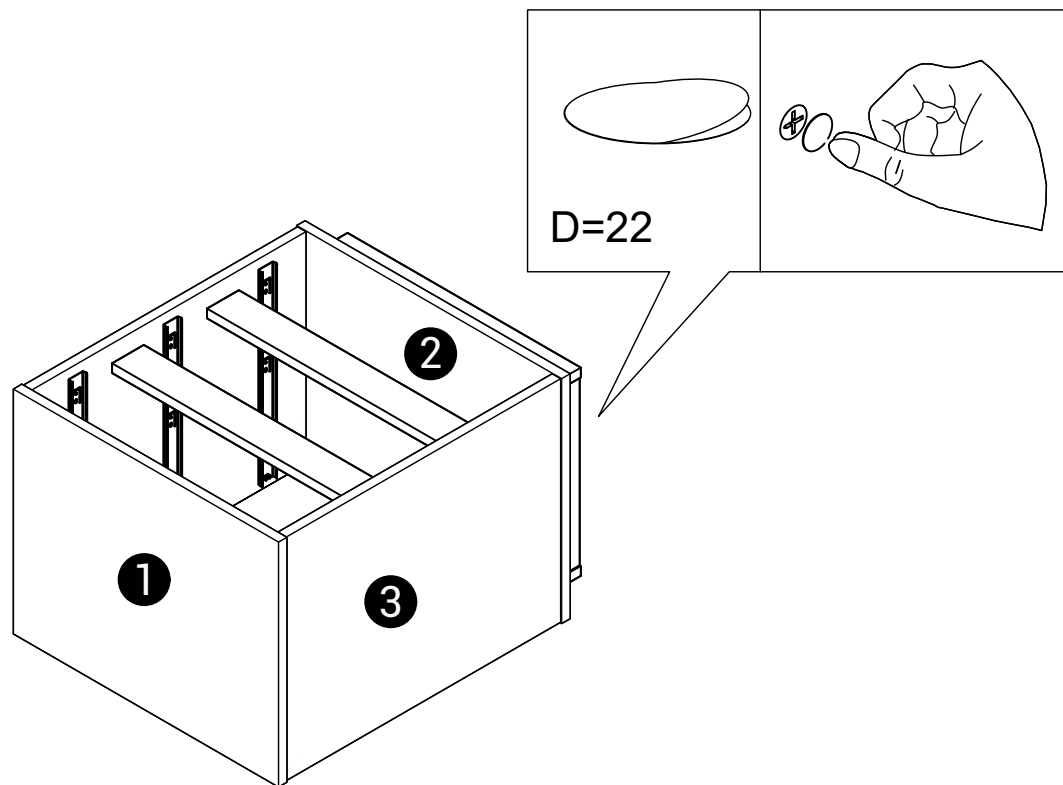
# STEP 7



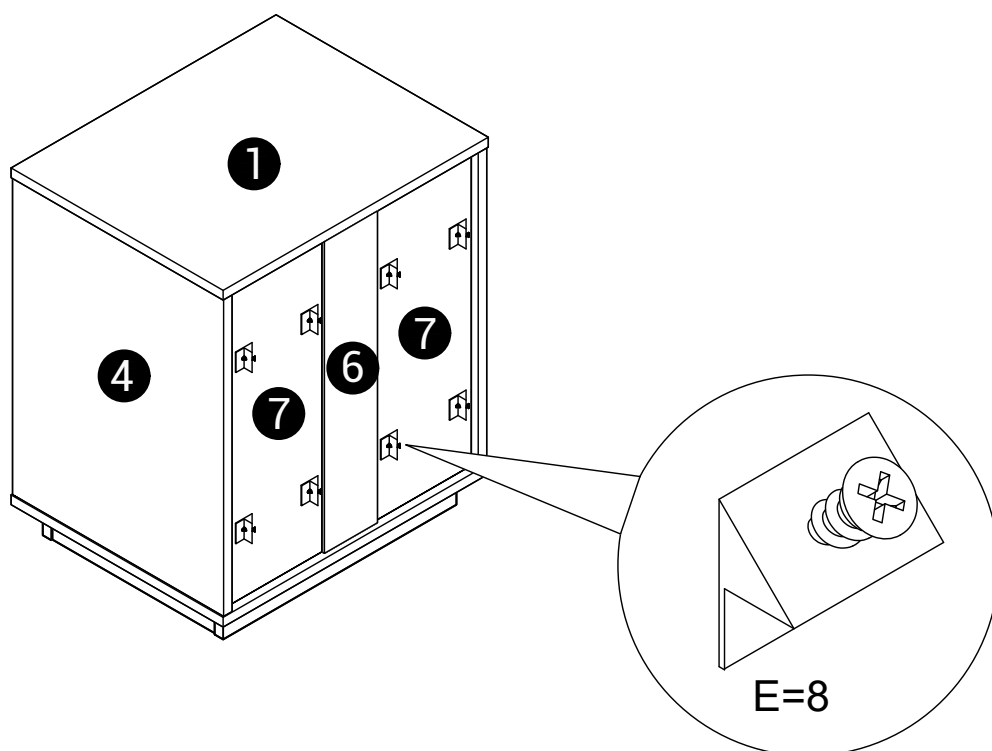
# STEP 8



## STEP 9

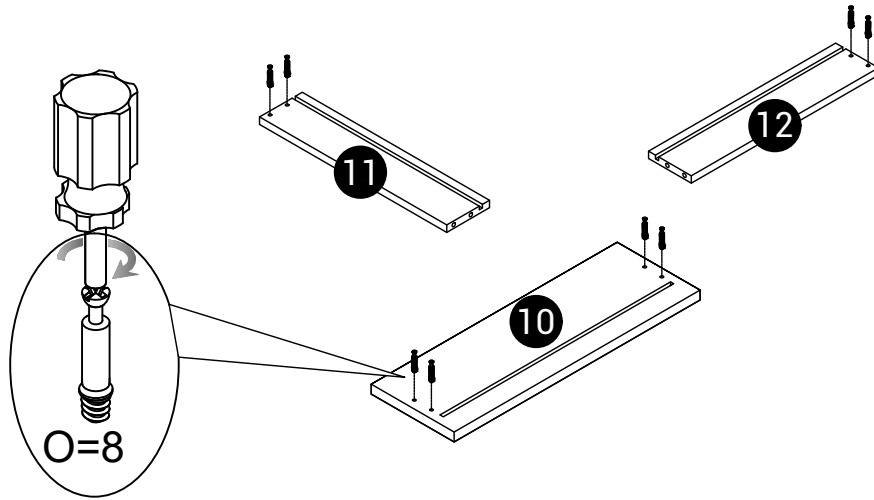


## STEP 10

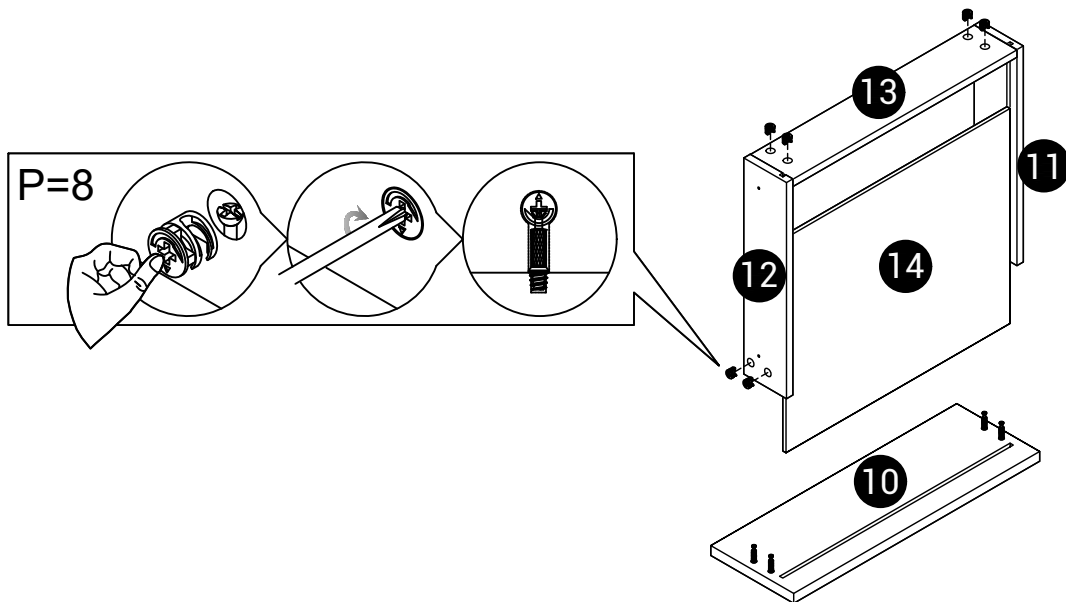


## STEP 11

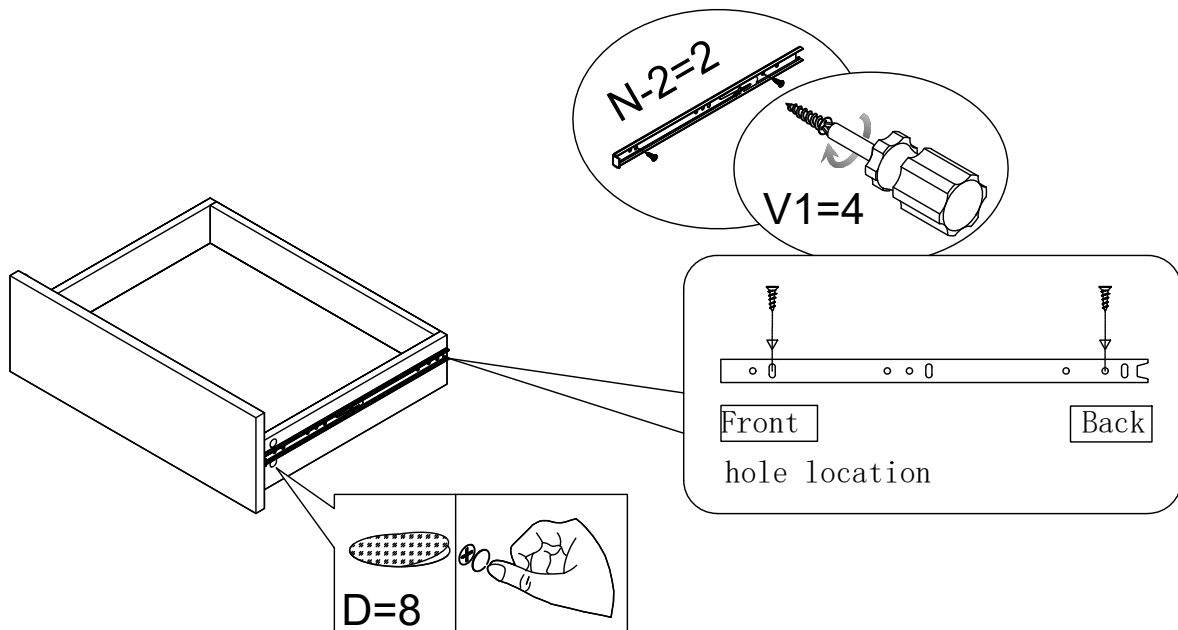
**11-1**



**11-2**

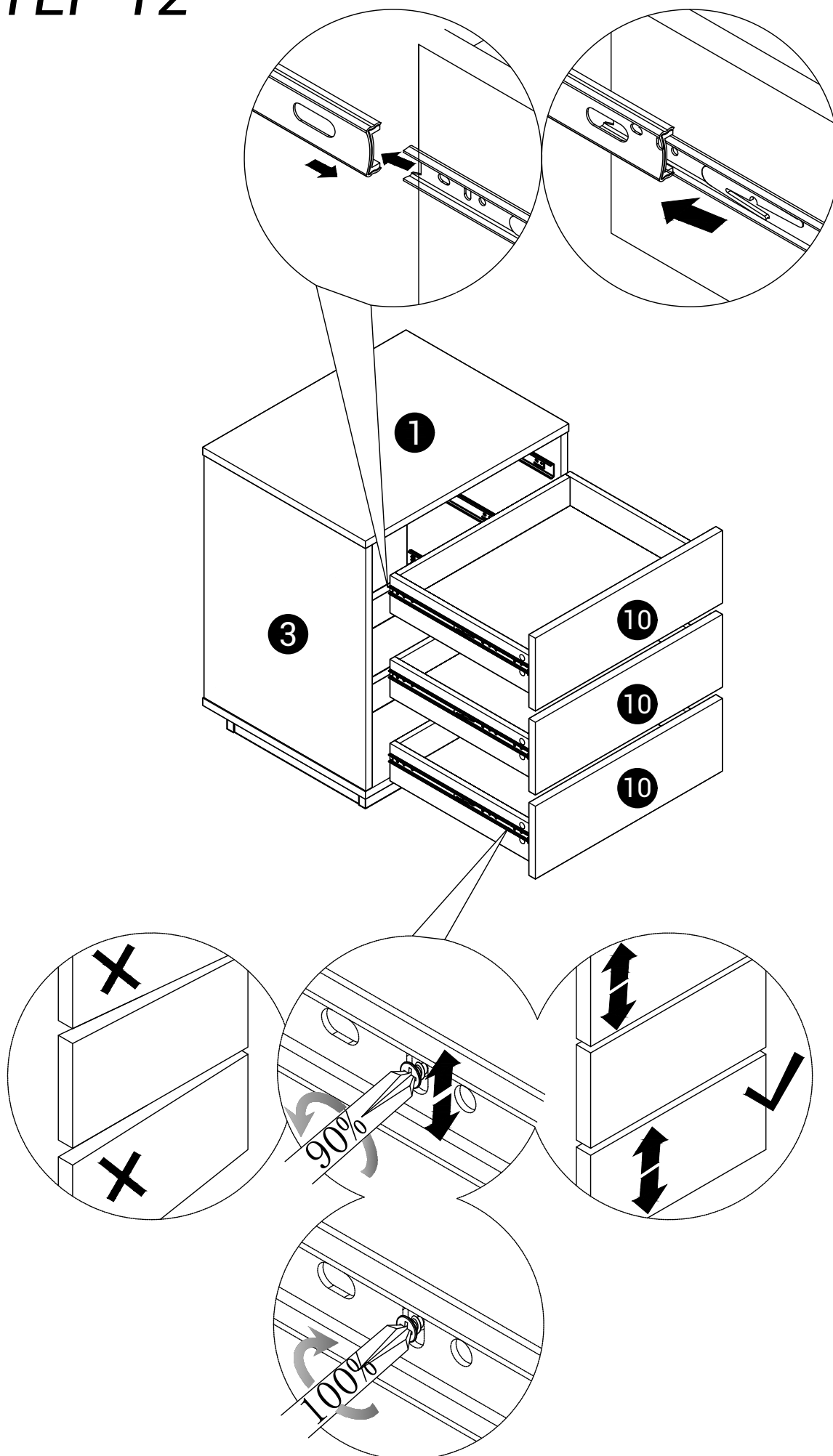


**11-3**

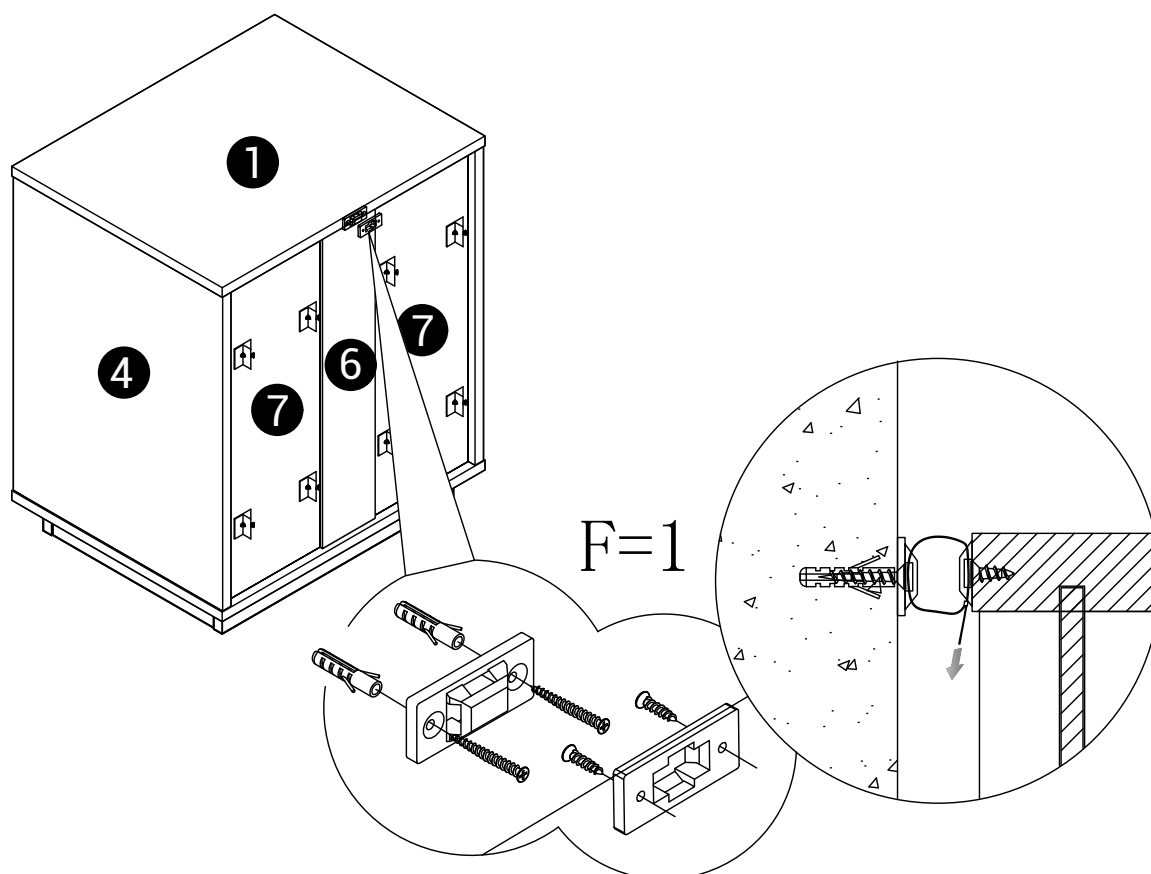


x3

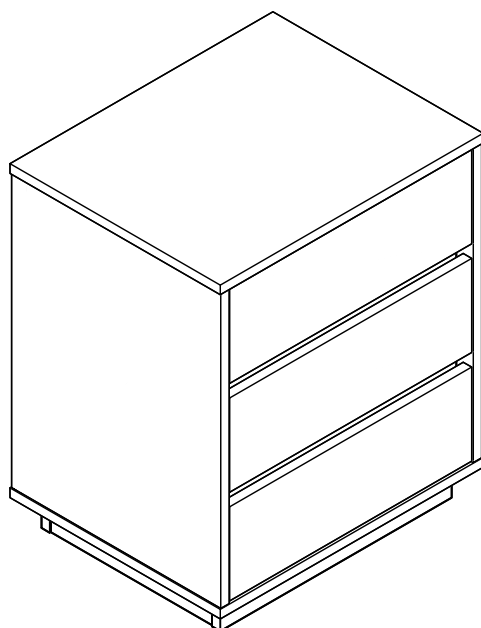
# STEP 12



## STEP 13



## STEP 14



*Finish*